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[0001] This is a continuation-in-part of U.S. Patent Application Serial No. 09/217,221, filed December 21, 1998.

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unnecessary, but also detrimental due to the high temperatures. This thermal radiation is in addition to the 200 watts which may be required to operate the halogen bulb.

[0006] The high temperatures generated by known infrared light sources may have many detrimental effects. The high temperatures may lead to material problems. The high temperatures may also lead to failure of the infrared light source (a searchlight, for example) and the surrounding components as well as the halogen bulb itself. In fact, the product life of known halogen bulb/black glass filtering systems may be rated at only approximately 50 hours. In addition, the high temperatures may cause lack of covertness. For instance, the high thermal signature may be detectable by forward looking infrared (FLIR), and the black glass filter does not filter all visible frequencies, i.e. the unit glows red.

[0007] Emitted infrared light may tend to diverge greatly and lose its intensity as it radiates from its source. As a result, known infrared light sources may require reflectors in order to produce a desired beam of infrared light. However, reflectors may increase the complexity and cost of the infrared light source.

[0008] In light of the shortcomings of known infrared light sources, a need exists for an improved infrared light assembly that is adapted to produce a high intensity, concentrated beam of infrared light. Another need exists for an improved method of dissipating the heat generated by an infrared light source so that it maintains peak emission. A need also exists for an infrared light assembly that requires less power to operate in order to minimize the thermal signature of the infrared light. Still another need exists for an infrared light assembly that has a longer product life.

[0009] Preferred embodiments of the present invention satisfy some or all of these needs. A preferred embodiment of a light assembly of the present invention may utilize an infrared light emitting diode, also well-known in the art as an "IR diode." It should be noted that an IR light emitting diode has optical characteristics that differ from the

characteristics of a "laser diode." By its nature a laser light source produces coherent light which is highly collimated and directional. In contrast, IR light emitting diodes produce non-coherent light. In addition, IR light emitting diodes have a high refractive index and an isotropic spontaneous emission pattern.

[00010] A preferred embodiment of a light assembly of the present invention may also utilize heat dissipation means to maintain the infrared light emitting diode's temperature in order to prevent the frequency spectrum of the emitted light from shifting due to temperature effects, which is a characteristic of infrared light emitting diodes. Further, a preferred embodiment of a light assembly of the present invention may utilize an aspheric lens to provide a high intensity beam of infrared light.

[00011] A preferred embodiment of the present invention may emit a collimated beam of infrared light having a NVIS radiant intensity (NRI) greater than about 2:

$$NRI = \int_{150}^{930} G(\lambda) \times N(\lambda) \times d\lambda$$

where: $G(\lambda)$ = relative spectral response to NVIS

$N(\lambda)$ = spectral radiant intensity of the light source (watt/steradian nanometer)

$d\lambda$ = wavelength increment

[00012] Moreover, a preferred embodiment of the present invention may only require about 10 to 20 watts to operate. This may be a 90 to 95 percent power reduction as compared to known halogen bulb/black glass filter technology. The significant power reduction preferably minimizes the thermal signature of the infrared light. As a result, a preferred embodiment of the present invention may have a product life rated in the thousands of hours.

[00013] The present invention comprises a light assembly comprising: a thermally conductive housing, said housing having a bottom portion and a top portion, said housing defining a hollow; a thermally conductive base,

said base located at said bottom portion; at least one light emitting diode disposed at said base, said light emitting diode adapted to emit infrared light, said infrared light being non-coherent and non-directional; and at least one aspheric lens connected to said top portion of said housing, said aspheric lens adapted to collimate infrared light to produce a beam of infrared light; wherein said infrared light emitted by said light emitting diode radiates through said hollow to said aspheric lens.

[00014] In addition to the novel features and advantages mentioned above, other objects and advantages of the present invention will be readily apparent from the following descriptions of the drawings and preferred embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

[00015] Figure 1 is a cross sectional view of a preferred embodiment of a light assembly of the present invention;

Figure 2 is a perspective fragmentary view of another preferred embodiment of a light assembly of the present invention;

Figure 3 is a top plan view of a preferred embodiment of a base of the present invention;

Figure 4 is a cross sectional view of the base of Figure 3 along the line A-A;

Figure 5 is a perspective view of the base of Figure 3;

Figure 6 is a perspective view of preferred embodiments of an IR diode and thermal electric coolers of the present invention;

Figure 7 is a bottom plan view of the IR diode and thermal electric coolers shown in Figure 6; and

Figure 8 is a top plan view of a preferred embodiment of a light assembly of the present invention installed in a search light.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENT(S)

[00016] The present invention is directed to an infrared light assembly. Preferred embodiments of the infrared light assembly of the present invention may be used on aircraft or other vehicles for landing, taxi mode,

10000205 110201

or search operations. Preferred embodiments of the infrared light assembly of the present invention may also be used in many other applications which utilize infrared light.

[00017] Figure 1 shows one embodiment of a light assembly of the present invention. The light assembly 10 is comprised of a housing 12, a base 14, an IR light emitting diode 16, an aspheric lens 18, and optional thermal electric coolers 20. The light assembly 10 preferably only requires about 10 to about 20 watts to operate, and it preferably provides a collimated beam of infrared light having a NVIS radiant intensity greater than about 2. However, those skilled in the art should recognize that the power requirement and the radiant intensity of the emitted infrared light may vary based on the components, the construction, and the application.

[00018] The housing 12 has a bottom portion 22 and a top portion 24, and the housing 12 defines a hollow 26. The base 14 is connected to the bottom portion 22 of the housing 12. The IR diode 16 is connected the base 14 so that it may emit infrared light through the hollow 26. The IR diode 16 preferably only requires about 6 watts and emits non-coherent infrared light. The housing 12 and the base 14 are preferably comprised of material that is thermally conductive, and the housing 12 and the base 14 preferably act as heat sinks for heat generated by the IR diode 16. The aspheric lens 18 is connected to the top portion 24 of the housing 12. The aspheric lens 18 is preferably adapted to collimate infrared light. In addition, the aspheric lens is preferably positioned relative to the IR diode 16 such that it may collimate infrared light emitted by the IR diode 16.

[00019] The housing 12 is preferably a cylinder. The base 14 may be integrally connected to the housing 12. The housing 12 and the base 14 may be comprised of different materials. However, it is preferred that the housing 12 and the base 14 are both comprised of thermally conductive material such as aluminum for maximum dissipation of the heat generated by the light assembly 10.

[00020] It is preferred that the housing 12 and the base 14 help to substantially maintain a desired operating temperature in the light assembly 10 so that peak emission of the IR diode 16 is substantially maintained. Those skilled in the art should recognize that the peak frequency of high intensity IR diodes may shift to the right (larger wavelengths) as the temperature increases (nominally about 0.35 nm/degree Celsius). In light of this characteristic of high intensity IR diodes, additional means for dissipating the heat generated by the IR diode 16 may be used if desired or necessary to substantially maintain a desired operating temperature in the light assembly 10.

[00021] In this embodiment, the light assembly 10 includes at least one thermal electric cooler 20 for additional dissipation of the heat generated by the IR diode 16. A thermal electric cooler 20 preferably only requires between about 4 and 8 watts. One example of a thermal electric cooler 20 is made by Melcor of Trenton, New Jersey. The thermal electric cooler(s) 20 are preferably connected to the IR diode 16. It is preferred that the thermal electric cooler(s) 20 are connected between the IR diode 16 and the top surface of the base 14 so that the base 14 may serve as an effective heat sink for the thermal electric cooler(s) 20.

[00022] It is preferred that the IR diode 16 has a peak emission of about 880 nm. One example of an IR diode 16 that may be used in the present invention is a single 9 chip array IR diode. Another example of an IR diode 16 is a high power GaAlAs IRLED which is available from Opto Diode Corp. of Newbury Park, California.

[00023] The light assembly 10 may be a redundant light source. In other words, the light assembly 10 may include more than one IR diode 16 and, if desired, more than one aspheric lens 18. By providing more than one IR diode 16, the light assembly 10 is preferably enabled to provide infrared light if fewer than all IR diodes 16 fail due to normal wear and tear or any other reason.

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5 The male members may be comprised of thermally conductive material to facilitate the dissipation of heat.

[00029] Figures 6 and 7 show an example of a connection between one embodiment of an IR diode and one embodiment of thermal electric coolers. The thermal electric coolers 70 may be connected to the IR diode 60 and the base by conventional means. For example, the thermal electric coolers 70 may be abutted against the IR diode 60 and the base, or a thermally conductive adhesive such as Dow Corning 340 silicone heat sink compound may be used to secure the thermal electric coolers 70 to the IR diode 60 and the base.

15 [00030] Figure 8 illustrates an example of an application of a preferred embodiment of a light assembly of the present invention. The search light 80 may be adapted to extend, retract, and rotate the housing or lamp head 82 over a range of operational positions. The infrared light assembly 90 may be mounted in the lamp head 82. A visible light assembly 92
20 may also be mounted in the lamp head 82. As described in U.S. Patent No. 5,695,272, the search light 80 may include circuitry which enables the light source to be changed from visible light to infrared light by simply flipping a switch. The disclosure of U.S. Patent No. 5,695,272 is hereby incorporated herein by reference.

25 [00031] The light assembly of the present invention may be utilized to provide a collimated beam of infrared light or varying degrees of wide angle beams of infrared light. For example, the aspheric lens may be modified to achieve a desired beam of infrared light. For another example, the spatial relationship between the IR diode and the aspheric

30 lens may be changed to achieve a desired result.

5 [00033] The preferred embodiments herein disclosed are not intended to be exhaustive or to unnecessarily limit the scope of the invention. The preferred embodiments were chosen and described in order to explain the principles of the present invention so that others skilled in the art may practice the invention. Having shown and described preferred
10 embodiments of the present invention, those skilled in the art will realize that many variations and modifications may be made to affect the described invention. Many of those variations and modifications will provide the same result and fall within the spirit of the claimed invention.